



Dart Aerospace Ltd.
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RBW895-3101-04-117-13

Job Sheet 199616



Part No: RBW895-3101-04-117-13

Job Qty: 2 pcs

Part Name: Flat Washer



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/28/19

Job Tracking No:

Due Date: 10/14/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW895-3101-04-117 Rev 1 IPP Rev. A 19.08.16 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Conventional Lathe - 1	2 pcs	10/14/19		0.00	1.00	Conventional Lathe - 1		
							Conventional Lathe - 2		
110	QC 2	2 pcs	10/14/19		0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		



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Container No: S218972



Part: RBW895-3101-04-117-13

Job No: 199616

Serial No/Batch: S218972

Revision: 1

Inspector:

Exp Date:

Instructions:

Date: 10/02/19

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120 QC 8	2 pcs	10/14/19	0.00 0.00	QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	De 19-10-02
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
130 Packaging 3-1 - Stock - B4B	2 pcs	10/14/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	DAS
140 QC 21 - SA	2 pcs	10/14/19	0.00 0.00	QC 21 - SA - 21	21
				QC 21 - SA - 70	9-89

GA 170

OCT 04 2019

Part Op 100 - 1-Machine as per DWG. 2-Debur
 Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB
 120 - QC8- Inspect parts - second check
 130 - Identify as per dwg & Stock Location: _____
 140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304R1.000	304 Round Bar 1.00	.0250 ft (.0125 ea)	100-Conventional Lathe - 1	S190202

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Conventional Lathe - 1	M304R1.000	0	27	0

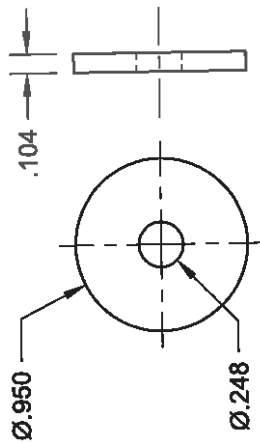
Part Specifications

Specifications could not be found.

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REV		DESCRIPTION		DATE		INITIAL APPROVED	
1		-13 MOVED TO SEPARATE SHEET.		2/14/14	DPD	GE	GE



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WORK ORDER

NO. 199619

MUS
19-08-28

(-13)

FLAT WASHER

RED BARN MACHINE	
TITLE	M/R BLADE BLOCKING AND PROTECTOR TOOL
DWG NO.	RBW895-3101-04-117-13
REV	1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
DRAWN BY: PERRITT	
APPROVED: <i>P. Perritt</i>	
TOLERANCES ON:	
FRACTIONS ± 1/32	
DECIMALS ± .005	
ANGLES ± .5°	
UNLESS OTHERWISE SPECIFIED	
1. BREAK ALL SHARP EDGES	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE	1:1
DATE	3-4-10
SHEET	9 of 9



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

NCR No. _____

Job: _____

Part No. _____

DISPOSITION

Rework ☐
Scrap ☐
Use-as-is ☐

DEPARTMENT/PROCESS

Cross tube ☐
Small Fab ☐
Finishing ☐
Skid-tube ☐
Machining ☐
Large Fab ☐
Eng. (Non-AW) ☐
Prod. Eng. Coord. ☐
Rec/Store/Packaging ☐
Engineering ☐
Water Jet ☐
Supplier ☐
Quality ☐

Date: _____ Sequence #: _____

QTY Affected: _____

MRB (QS1042)

Description Work Order Deviation

Disposition

Completed By

Lead hand / Supervisor

QC / QA Coordinator

Root Cause

Operator ☐
Manufacturing Process ☐
Equip/Tooling ☐
Handling/Preservation ☐
Material ☐
Product Improvement ☐
Process Improvement ☐
Human Factors ☐

FAULT CATEGORY

Pressure/Forced ☐
Bending ☐
Crushing ☐
Cracks ☐
Crimp/Kink/Ripple/Wave/Twist ☐
Marks/Chatter ☐
Mislabeled ☐
Contamination ☐
Misaligned/off center ☐
BOM/Route ☐
Broken/Damage/Defect ☐
Incomplete/Unclear Instructions ☐
Drill Holes ☐
Fit/Function ☐

Power Loss/Surge ☐
Folio/Program ☐
Grain Direction ☐
Weld ☐
Wrong Stock Pulled ☐
Out of Sequence ☐
Off-set/Set-up ☐

Positioned Wrong ☐
Outside Tolerance ☐
Drawing ☐
Finish ☐
Part Lost/Missing ☐
Misread ☐

Other/Details: _____